

Date: Wednesday, 17/01/2007 3:02:42 PM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BELT GUIDE
<b>Job Number</b> : 30310	
<b>Estimate Number</b> : 12640	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : G106052
<b>This Issue</b> : 17/01/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : G10605 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : B
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : _____	<b>Due Date</b> : 24/01/2007 <b>Qty:</b> 20 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : _____	
<b>Comment</b> : Est Rev:A / New Issue 07-01-15 JLM	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	BAND SAW	BAND SAW
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**Comment:** Cut blank 4.700" long

U103254

J-L 07/01/24

2.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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**Comment:** HAAS CNC VERTICAL MACHINING #1

1- Mill as per Folio FA670 & Dwg G10605 Rev: \_\_\_\_\_

2-Deburr and Blend rad intersection with deburring tool.

Er 07/01/24

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

Er 07/01/24

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

SA 07.01.24

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

EP 07/01/24 (20) 07/01/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: PD Date: 07/10/30  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BELT GUIDE

Job Number: 30310

Part Number: G106052

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

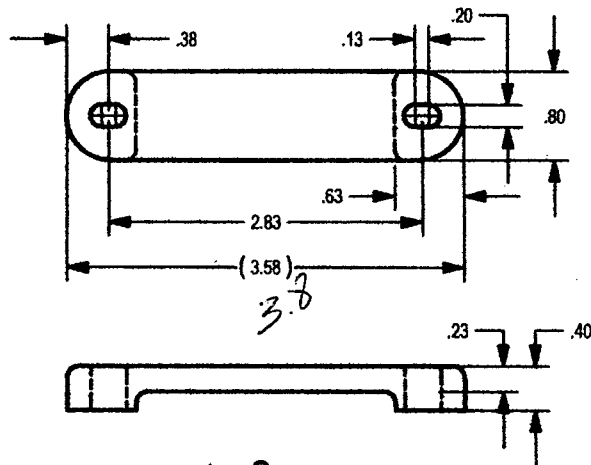
07/01/30

Job Completion



U 07-0.30

REVISIONS			
REV	LOC	DESCRIPTION	APPROVED/DATE
C	ALL	REVISED DESIGN AND REDRAWN, ADDED SLOTTED HOLES TO REPLACE C'SINKED HOLES	CLB 4/9/01



-2

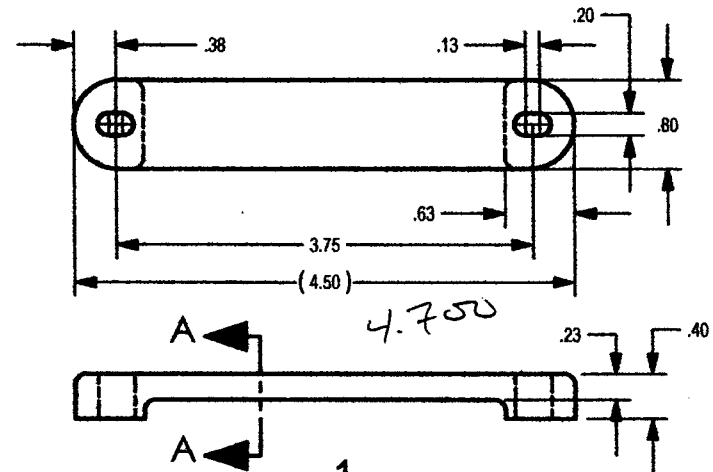


SECTION A-A

# NOTES:


1. MATERIAL: DELRIN
2. ALL RADII .10

20x



-1

20x

BREAK SHARP EDGES		DRAWN T.S.		DATE 3/23/95		 <b>Geneva Aviation</b> 23031 140TH AVE SE KENT, WA 98042 PH: 253-638-0824 FAX: 253-638-0848	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CHECKED		DATE			
TOLERANCES ARE:		DESIGNED		DATE			
FRACTIONS ±1/8" DECIMAL X ±.050 XX ±.030 XXX ±.010		APPROVED RGC		DATE 4/3/95			
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.						Title <b>BELT GUIDE</b>	
Drawing Number <b>G10605</b>						REV <b>C</b>	
Pro No: <b>GA159</b>				SIZE <b>B</b>		Scale: 1/1	
						Sheet 1 of 1	



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Prsht Rev.	: NC	Project Number	: N/A
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Previous Run	:	Material	:
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Checked & Approved By	:		
Comment	: Est Rev: A New Issue 07-01-15 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	BAND SAW	BAND SAW
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GE POLY

M103254

710 2872



Comment: Cut blank 4.700" long

M103254

J.L 07/01/24

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Comment: SECOND CHECK

SA 07/01/24

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:           

EP 07/01/24 20 10/01/24



**GE Polymershapes**

1250 OLD INNES RD. UNIT 519 OTTAWA ONT. K1B 5L3

## **CERTIFICATE OF COMPLIANCE**

SOLD TO: DART AEROSPACE LTD

DATE: January 16, 2007

YOUR PURCHASE ORDER: 2872

OUR SHIPPER NO: 075595

LINE ITEM #: 001

QUANTITY: 5 PCS

DESCRIPTION: ACETRON GP PLATE NATURAL 1.00 X .750 X 48"

G10605-2  
B 30310

07-01-18

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 4161 POM  
211 ACETRON GP

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL  
REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE  
REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS  
DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT  
PURCHASE ORDER.

SALES REPRESENTATIVE SIGNATURE

ALEXANDRA DAY  
CUSTOMER SERVICE REPRESENTATIVE